

ABSTRACT OF THE DISCLOSURE

By using a rivet which serves also as a terminal member, and a sealing member which serves also as an insulating member, the terminal member and the insulating member can be omitted, thereby forming the lid of the secondary battery from only three parts, i.e. the body, rivet and sealing member. The sealing member includes a cylindrical portion and a flange portion which are separate members. The cylindrical portion is formed by cutting a fluoro-resin tube. The flange portion is formed by punching a polypropylene resin sheet. Thus, the number of parts can be reduced to four, so that it is possible to reduce the parts cost and manufacturing cost as compared to conventional lids.